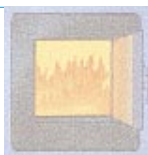


HORIBA

GENERAL PURPOSE GAS ANALYZERS

510 Series



A flexible response to the varied needs of gas analysis, from clean gas to flue gas.

There is a growing need for more comprehensive gas analysis in line with rising public concern over the effects of combustion exhaust gas on the global environment and the desire to conserve energy.

HORIBA has concentrated its years of technological know-how in the 510 series of general purpose gas analyzers built to suit an extensive range of applications.

The 510 series of components encompasses four different types of analyzers: the VIA-510 infrared analyzer, the MPA-510 O₂ analyzer, the CLA-510SS chemi-NO_x analyzer, and the FIA-510 THC analyzer along with the special ES-510, ES-C510SS and ES-F510 sampling units for measuring dirty or wet gas. In addition, various measurement conditions can easily be set so as to allow a flexible response that meets the precise requirements for all sorts of application.

Easy to operate

The 510 series is extremely easy to operate thanks to the built-in microprocessor. A digital display makes it possible to take direct readings of concentrations, and zero and span calibrations can be done at the touch of a button. The unit retains the sampling gas concentration valves during calibration with the HOLD function. It also has a self-diagnosis function, a full-scale limiter function, and an external range switching function.

Selectable response time

The response time (electrical) T_{90} can be set with a dip switch to match individual needs (3, 10, 30 seconds; set at 10 sec. when shipped).

Compact components

The analyzer unit and the sampling unit are compact components that can be placed on a desk or mounted in a 19" rack. A wide range of layouts is possible to best match your needs.

Wide range

For the VIA-510 and MPA-510, 4 ranges and a range ratio of 1:10 are standard; for the CLA-510SS and FIA-510, 7 ranges and a ratio of 1:100 are standard. Fullscale ranges can be set within the maximum and minimum ranges by the customer.

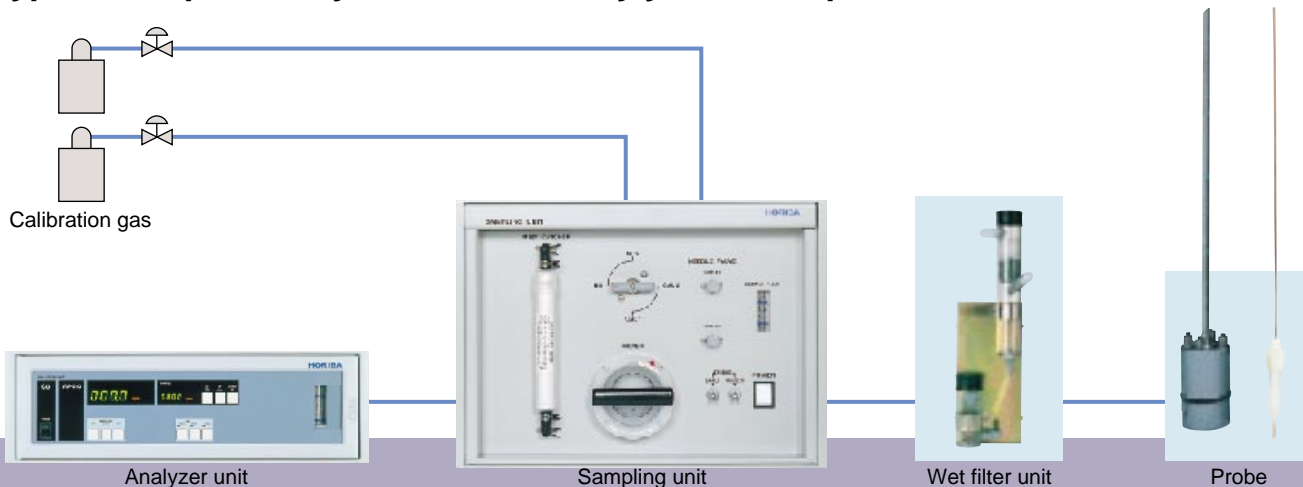
Universal outputs

A variety of isolated outputs makes the 510 series compatible with any computer, recorder, etc. There are three parallel outputs: 0 to 1 V, 0 to 10 V, and 4 to 20 mA (or 0 to 16 mA). It is also possible to output self-diagnosis status, and signal hold status, calibration status, hold and range identification signals, remote hold and range switching commands are acceptable.

Sampling units

Exclusive sampling units are available for measuring dirty and wet samples such as flue gas. Two types of general-purpose gas analyzer can be linked, and they can even be used by stacking one on top of the other.

Typical component layout to best satisfy your lab or process



General Purpose Infrared Gas Analyzer

VIA-510

Application: CO, CO₂, NO_x, SO₂, CH₄, C₂H₄, N₂O



This double beam infrared analyzer can measure a broad range of gases that absorb infrared energy. Its use of the synchronous rectification method makes the otherwise complex optical adjustment easier to perform. And thanks to the use of linearized coefficients processed by the CPU, linearity is improved to a wider range. The range ratio of 1 : 10 and 4 ranges are standard features, and a ratio of 1 : 20 is optionally available.

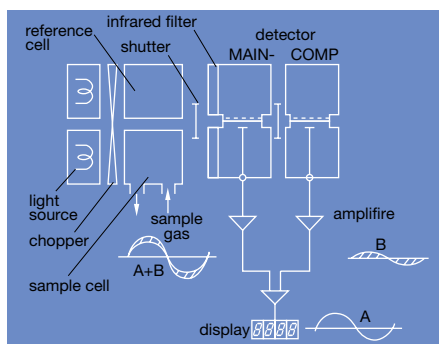
Principle

Double beam infrared absorptiometry

Infrared energy from the light sources is turned into intermittent light by the rotating chopper, passes through the measurement cells, and then enters the detector. Because part of the infrared energy is absorbed by the sample gas as it passes through the sample cell, the amount of light which enters the detector is different from that coming from the reference cell. The detector is equipped with an infrared filter designed to remove this infrared energy with a wavelength unnecessary for the measurement, and the component to be measured is sealed in the detector under certain conditions. Therefore, the detector detects only the absorption of the infrared energy of the specific wavelength matching the component, and changes in concentration of that component are measured.

The HORIBA <AS> detector* is equipped with a unique feature for measuring sample gases that contain particularly high levels of interfering substances. In the MAIN detector, the components to be measured plus any interfering substances are detected and in the COMP only the interfering substances are detected and measured, making it possible to compensate for any interference in the sample gas.

* MAIN and COMP detectors



Measuring range

Components	Standard range		High-sensitivity range
	Min.	Max.	Min.
CO	0 – 100 ppm	0 – 100%	0 – 50 ppm
CO ₂	0 – 100 ppm	0 – 100%	0 – 50 ppm
NO _x	0 – 200 ppm	0 – 100%	0 – 100 ppm
SO ₂	0 – 100 ppm	0 – 100%	0 – 50 ppm
CH ₄	0 – 100 ppm	0 – 100%	0 – 50 ppm
C ₂ H ₄	0 – 200 ppm	0 – 100%	0 – 100 ppm

Choose the appropriate number of ranges and max. range ratio within the ranges shown above. Optional range ratio of 1 : 20 is available.

Specifications

Configuration: Desk top or 19" panel mount

Measuring method: Non-dispersive infrared analysis

Repeatability: ±0.5% F.S. (±1.0% F.S. for high-sensitivity range*)

Drift: ±1.0% F.S./day (±2.0% F.S./day for high-sensitivity range*)

Response time: 10 sec. (electrical)

Ambient conditions:

Temperature: 0 to 40°C

Humidity: 90% RH or less

Power: 100/115/220 V AC (to be specified), 50/60 Hz, 300 VA

Output signal: 0 – 1 V DC, 0 – 10 V DC, 0 – 16 or 4 – 20 mA DC, isolated

No. of ranges: 4 ranges

Display: LED digital display (effective 4 digits)

Operation gas: Not needed

Calibration gas:

Zero: N₂ or Air

Span: Span gas

Dimensions:

430 (w) × 132 (h) × 550 (d) mm

16.9 (w) × 5.2 (h) × 21.7 (d) in

Weight: 15 kg, 33 lb

Sample gas requirements

Dust: No dust

Mist: Completely removed

Pressure: More than 50 mm H₂O

Temperature: Ambient temperature

Moisture: 5°C saturation or below

Flow rate: 500 ml /min

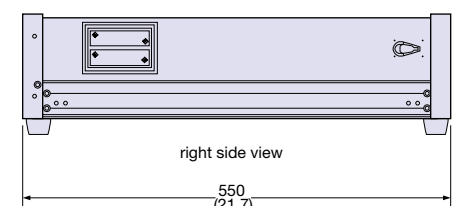
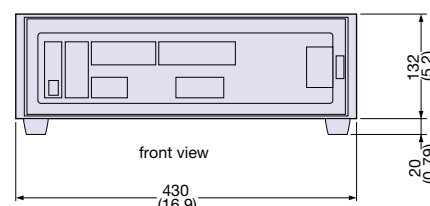
Exhaust gas: Discharged at ambient pressure

* Includes values above the high-sensitivity range but within the minimum standard range.

Dimensional Outlines

Unit: mm (in)

VIA-510, MPA-510, CLA 510SS



General Purpose Oxygen Analyzer

MPA-510

Application: O₂



This magnetopneumatic oxygen analyzer featuring superior durability, response, and stability, provides data even more reliable than the magnetic dumbbell or polarograph type. Due to the use of N₂ as the operation gas (reference gas), high-sensitivity measurement can be realized free of zero drift. For high-concentration measurement over the 10% range, we also offer a type that uses the ambient air as the operation gas. And, our wide range allows 4 ranges and a range ratio of 1 : 10 as standard, and a ratio of 1 : 20 is optionally available. In addition, the full-scale ranges can be freely changed.

Principle

Magnetopneumatic method

When oxygen (a paramagnetic gas) comes into an uneven magnetic field, it is drawn to the stronger side and the pressure rises. This pressure rise can normally be expressed by the following equation.

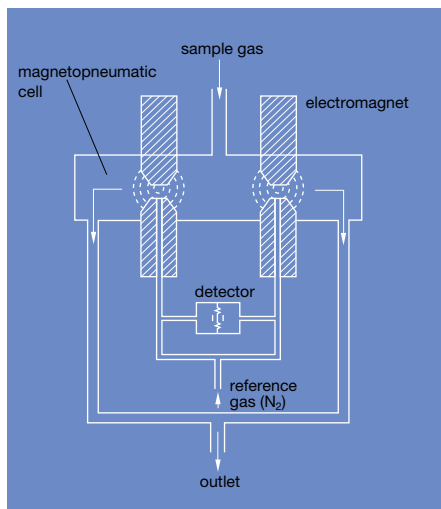
$$\Delta P = 1/2 H^2 \cdot X \cdot C$$

where H: strength of magnetic field

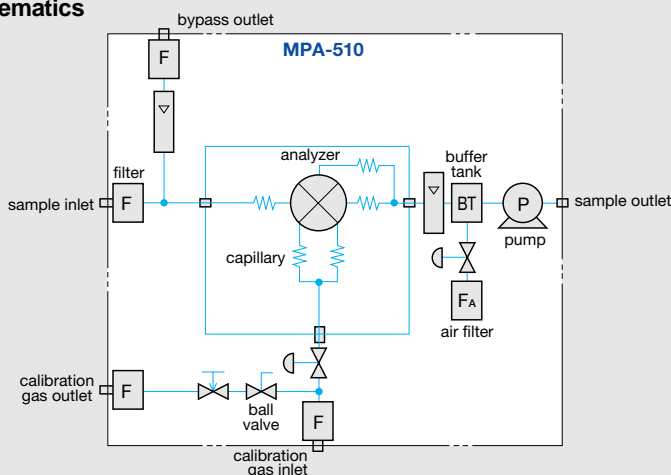
X: magnetic susceptibility of O₂

C: concentration of O₂

A pressure rise is produced outside the field using a non-magnetic gas (nitrogen, etc.), the differential pressure is measured using a condenser microphone, and converted into an electrical signal. A stable signal is produced and transmitted by exciting the magnet intermittently and processing an alternating signal. There will be no signal if there is no O₂ in the sample gas and therefore no zero drift. Highly precise oxygen concentration measurement is possible because the magnetic susceptibility of the sample gas is accurately detected. If a magnetic susceptibility (oxygen) is used as the reference gas, the difference in concentration with the sample gas (oxygen) is taken out as the signal.



Flow Schematics



Measuring range

Components	Standard range		High-sensitivity range	Examples of ranges
	Min.	Max.	Min.	
O ₂	0 - 5%	0 - 100%	0 - 1%	① 5/10/25/50 vol% ② 10/25/50/100 vol%

Choose the appropriate number of ranges and max. range ratio within the ranges shown above. Optional range ratio of 1 : 20 is available.

Specifications

Configuration: Desk top or 19" panel mount

Measuring method: Magnetopneumatic analysis

Repeatability: ±0.5% F.S. (±1.0% F.S. for high-sensitivity range*)

Drift: ±1.0% F.S./day (±2.0% F.S./day for high-sensitivity range*)

Response time: 10 sec. (electrical)

Ambient conditions:

Temperature: 0 to 40°C

Humidity: 90% RH or less

Power: 100/115/220 V AC (to be specified), 50/60 Hz, 100 VA

Output signal: 0 - 1 V DC, 0 - 10 V DC, 0 - 16 or 4 - 20 mA DC, isolated

No. of ranges: 4 ranges

Display: LED digital display (effective 4 digits)

Operation gas:**

N₂ (for types with 5% or smaller range)

Flow rate: 6 ml/min

Calibration gas:

Zero: N₂

Span: Span gas or Air

Dimensions:

430 (w) × 132 (h) × 550 (d) mm

16.9 (w) × 5.2 (h) × 21.7 (d) in

Weight: 15 kg, 33 lb

Sample gas requirements

Dust: No dust

Mist: Completely removed

Pressure: More than 50 mm H₂O

Temperature: Ambient temperature

Moisture: 5°C saturation or below

Flow rate: 500 ml/min

Exhaust gas: Discharged at ambient pressure

* Includes values above the high-sensitivity range but within the minimum standard range.

** For measurement in the 10% range and above, specify if you need the type that does not need operation gas.

General Purpose Nitrogen Oxides Analyzer

CLA-510SS

Application: NOx



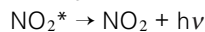
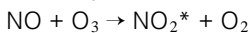
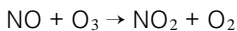
A nitrogen oxides analyzer based on the atmospheric pressure chemiluminescence method.

A drier unit equipped with automatic reseasonation is provided as a standard feature, so ambient air can be used as the source of O₃. There is no need to supply an auxiliary gas. As another standard feature, it provides 7 ranges and a range ratio of 1 : 100 (e.g. 0 – 20/50/100/1000/2000 ppm), making it easy to handle a wide variety of applications. When combined with the ES-C510SS sampling unit, both NO and NOx can be measured.

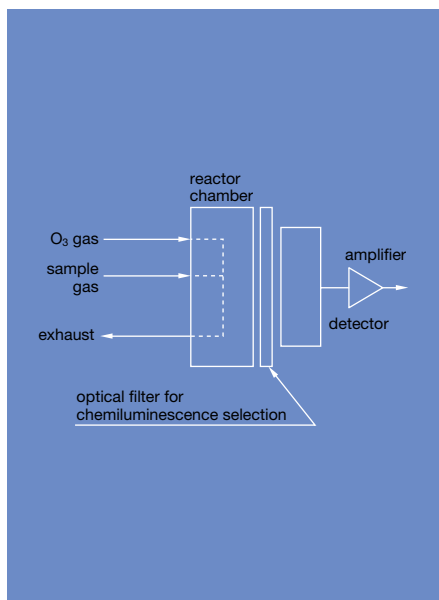
Principle

Atmospheric pressure chemiluminescence method

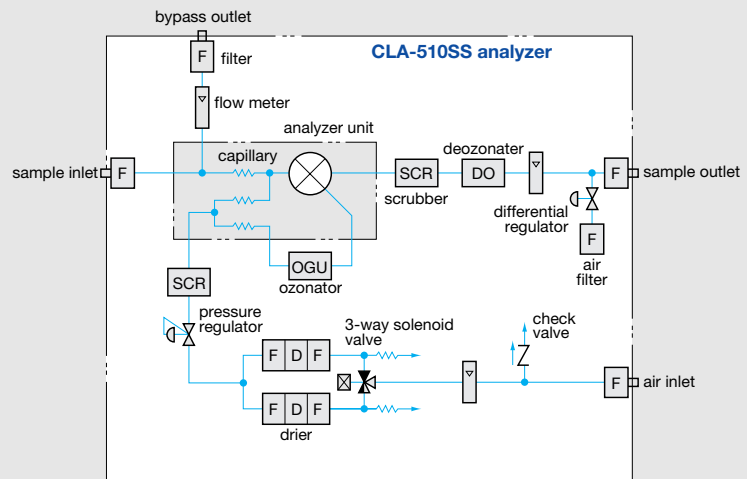
The chemiluminescence method utilizes the reaction of NO and O₃.



Some of the NO₂ generated in this reaction turns into NO₂ in the excited state, then emits chemiluminescence of 600 to 3000 nm when it returns to NO₂ in the normal state. Because the degree of luminescence is proportional to the amount of NO molecules, the concentration of NO in the sample gas can be determined by measuring the intensity of this light. The detector, provided with a semiconductor sensor, detects the luminescence, then amplifies it and outputs it as an electric signal. Thanks to the use of the semiconductor sensor, the detector is more compact, maintenance is easier, and service life is longer. To measure NOx (NO + NO₂), the NO₂ is turned into NO by the reduction converter.



Flow Schematics



Measuring range

Components	Standard range		High-sensitivity range	Examples of ranges
	Min.	Max.	Min.	
NOx	0 – 100 ppm	0 – 2500 ppm	0 – 20 ppm	① 0 – 20/50/100/200/500/1000/2000 ppm ② 0 – 25/50/100/250/500/1000/2500 ppm

Choose the appropriate number of ranges and max. range ratio within the ranges shown above.

Specifications

Configuration: Desk top or 19" panel mount

Measuring method: Chemiluminescence

Repeatability: ±0.5% F.S. (±1.0% F.S. for high-sensitivity range*)

Drift: ±1.0% F.S./day (±2.0% F.S./day for high-sensitivity range*)

Response time: 10 sec. (electrical)

Ambient conditions:

Temperature: 0 to 40°C

Humidity: 90% RH or less

Power: 100/115/220 V AC (to be specified), 50/60 Hz, 300 VA

Output signal: 0 – 1 V DC, 0 – 10 V DC, 0 – 16 or 4 – 20 mA DC, isolated

No. of ranges: 7 ranges

Display: LED digital display (effective 4 digits)

Operation gas: Not needed (ambient air used)

Calibration gas:

Zero: N₂ or Air

Span: Span gas

Dimensions:

430 (w) × 132 (h) × 550 (d) mm

16.9 (w) × 5.2 (h) × 21.7 (d) in

Weight: 20 kg, 44 lb

Sample gas requirements

Dust: No dust

Mist: Completely removed

Pressure: More than 50 mm H₂O

Temperature: Ambient temperature

Moisture: 5°C saturation or below

Flow rate: 500 ml /min

Exhaust gas: Discharged at ambient pressure

* Includes values above the high-sensitivity range but within the minimum standard range.

General Purpose Total Hydrocarbon Analyzer

FIA-510

Application: THC



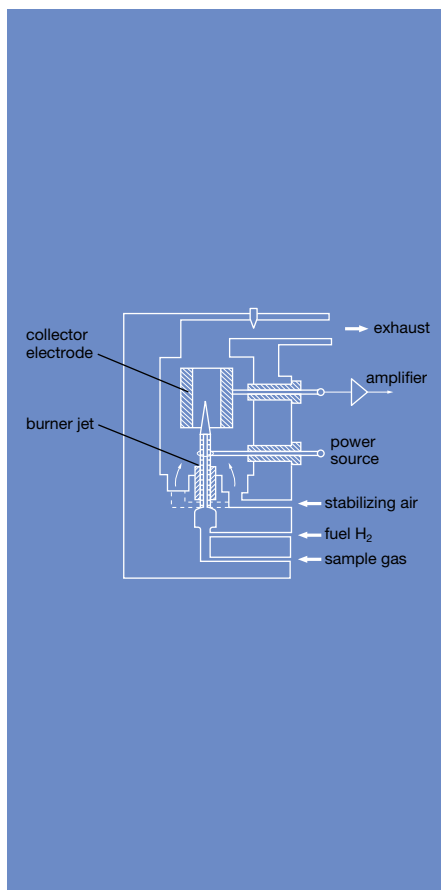
Employs the hydrogen flame ionization detection method featuring superb response characteristics and stability. Allows highly sensitive and highly precise continuous measurement.

Measurement can be performed in 7 ranges and in a range ratio of 0 to 10/30,000 ppmC, making it possible to satisfy a wide variety of applications. As the sampling unit, we recommend the ES-F510. If the ES-F510 is not used, a sampling pump and a buffer tank (both optional) are necessary.

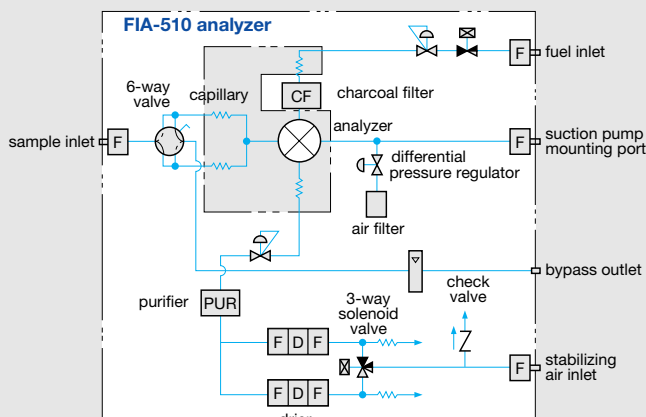
Principle

Hydrogen flame ionization detection method

The hydrogen flame ionization detection (FID) method utilizes the ionization caused by the high-temperature combustion at the tip of the burner jet when organic carbon compounds are introduced into the hydrogen flame. Two electrodes are separated in a hydrogen flame. When a DC voltage is applied between the two electrodes, a trace ionization current, that is proportional to the number of carbon molecules in the hydrocarbon, runs between them. This current is converted into a voltage by means of high impedance amplifier to measure total hydrocarbon.



Flow Schematics



Measuring range

Components	Standard range		High-sensitivity range	Examples of ranges
	Min.	Max.	Min.	
THC	0 - 50 ppm C	0 - 3% C	0 - 10 ppm C	① 0 - 10/50/100/500/1000/5000/10000 ppmC ② 0 - 20/50/100/200/500/1000/2000 ppmC

Choose the appropriate number of ranges and max. range ratio within the ranges shown above.

Specifications

Configuration: Desk top or 19" panel mount

Measuring method:

Hydrogen flame ionization detection

Repeatability: $\pm 0.5\%$ F.S. ($\pm 1.0\%$ F.S. for high-sensitivity range*)

Drift: $\pm 1.0\%$ F.S./day ($\pm 2.0\%$ F.S./day for high-sensitivity range*)

Response time: 10 sec. (electrical)

Ambient conditions:

Temperature: 0 to 40°C

Humidity: 90% RH or less

Power: 100/115/220 V AC (to be specified), 50/60 Hz, 500 VA

Output signal: 0 - 1 V DC, 0 - 10 V DC, 0 - 16 or 4 - 20 mA DC, isolated

No. of ranges: 7 ranges

Display: LED digital display (effective 4 digits)

Operation gas: Combustion gas should be specified; pure H₂ (flow rate: about

30 ml /min.) or 40% H₂/He (flow rate: about 120ml /min.)

Calibration gas:

Zero: N₂ or Air

Span: Span gas

Dimensions:

430 (w) × 132 (h) × 550 (d) mm

16.9 (w) × 5.2 (h) × 21.7 (d) in

Weight: 20 kg, 44 lb

Sample gas requirements

Dust: No dust

Mist: Completely removed

Pressure: More than 50 mm H₂O

Temperature: Ambient temperature

Moisture: 5°C saturation or below

Flow rate: 500 ml /min

Exhaust gas: Discharged at ambient pressure

* Includes values above the high-sensitivity range but within the minimum standard range.

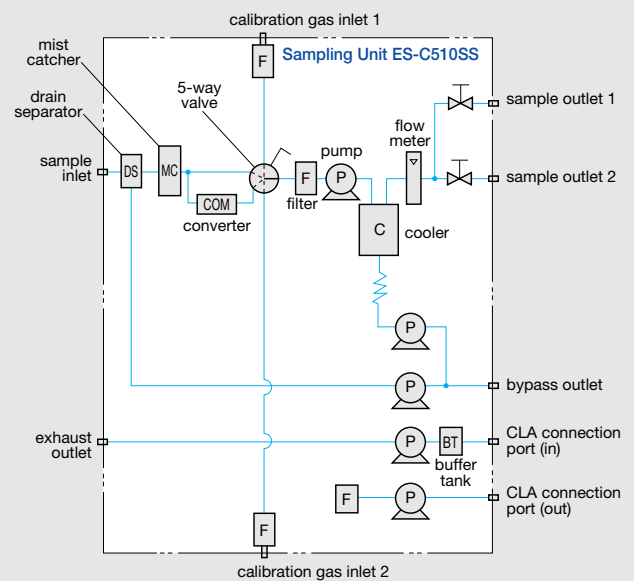
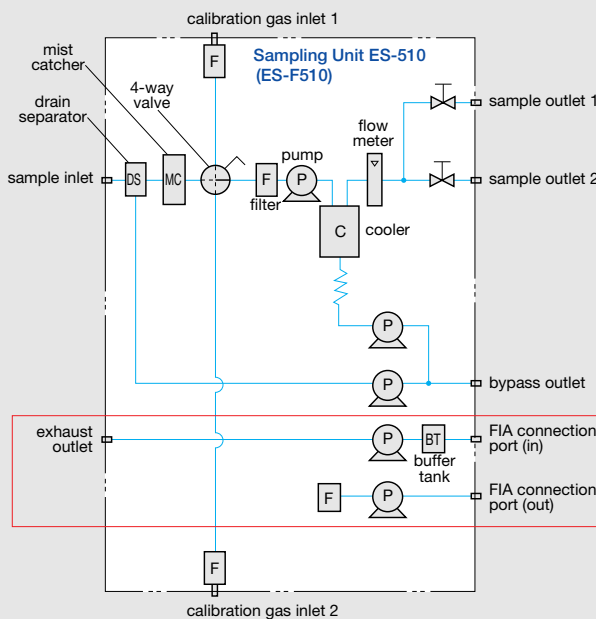
ES-510, ES-C510SS, ES-F510

Fitted with drain separators, mist catchers, dehumidifiers, filters, pumps, flow rate regulators, sample calibration line change-over valves, and NO_x-NO measuring line change-over valves (ES-C510SS).

Can even measure samples with such tough characteristics as high temperature, high dust content, and high moisture.



Flow Schematics



Specifications

Applicable models:

ES-510: VIA-510 and MPA-510

ES-C510SS: CLA-510SS (VIA-510 and MPA-510 also possible)

ES-F510: FIA-510 (VIA-510 and MPA-510 also possible)

Configuration: 19"; analyzer may be stacked on

Sampling method: 5°C dry sampling (ES-C510SS fitted with the NO_x → NO converter)

Materials in contact with sample gas: SUS, PVC, Teflon, Viton, glass

Sampling volume: 3 – 4 l /min

Sample feed rate: 500 ml /min (1 system) × 2

Power: 100/115/220 V AC (to be specified), 50/60 Hz, 300 VA

Dimensions: 430 (w) × 309 (h) × 550 (d) mm
16.9 (w) × 12.2 (h) × 21.7 (d) in

Weight: Approx. 20 kg, 44 lb

Fittings:

Sample inlet: PT 1/4 female (φ 8/6 Teflon joint)

Sample outlet: PT 1/4 female (φ 6/4 Teflon joint) × 2

Calibration gas inlet: PT 1/4 female (φ 6/4 Teflon joint) × 2

Bypass outlet: PT 1/4 female (φ 8/6 hose end)

CLA inlet:

ES-510: None

ES-C510SS, ES-F510: PT 1/4 female (φ 6/4 Teflon joint) × 2

Sample gas requirements:

Temperature: Ambient temp. of place of installation

Dust: 1 mg/Nm³ or less

Moisture: Ambient humidity saturation or less

Pressure: Ambient pressure ±100 mm H₂O

Others: There should be no corrosive gas or other gases that react with gas to be measured.

Note: For VIA-510 (NO_x analyzer), use the ES-C510SS sampling unit.
With the ES-510, NO measurement only is possible.

Horiba continues contributing to the preservation of the global environment through analysis and measuring technology.



Please read the operation manual before using this product to assure safe and proper handling of the product.

- The contents of this catalog are subject to change without prior notice, and without any subsequent liability to this company.
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HORIBA

● HORIBA, Ltd.

Head Office
Miyano Higashi, Kisshoin
Minami-ku, Kyoto, Japan
Phone: 81 (75) 313-8123
Fax: 81 (75) 321-5725

Tokyo Sales Office
1-7-8 Higashi-kanda
Chiyoda-ku, Tokyo, Japan
Phone: 81 (3) 3861-8231
Fax: 81 (3) 3861-8259

Beijing Representative Office
Room No.410,
No.33 Cheng Fang Street,
Xicheng District, Beijing
P.R.O.C 100032
T.O.D. Beijing-9503-316
Phone: 86 10-66077630
Fax: 86 10-66077554

● HORIBA KOREA Ltd.

112-6 Sogong-Dong
Choong-ku, Seoul, Korea
Phone: 82 (2) 753-7911
Fax: 82 (2) 756-4972

● HORIBA INSTRUMENTS Pte. LTD.

31 Kaki Bukit Road 3,
#06-12 Techlink
Singapore 417818
Phone: 65 745-8300
Fax: 65 745-8155

● HORIBA INSTRUMENTS INCORPORATED

Irvine Facility
17671 Armstrong Avenue
Irvine, CA 92614, U.S.A.
Phone: 1 (949) 250-4811
Fax: 1 (949) 250-0924

Ann Arbor Facility
5900 Hines Drive
Ann Arbor, 48108
U.S.A.
Phone: 1 (734) 213-6555
Fax: 1 (734) 213-6525

● HORIBA / STEC

INCORPORATED
1080 E. Duane, Suite. A
Sunnyvale, CA 94086
U.S.A.
Phone: 1 (408) 730-4772
Fax: 1 (408) 730-8975

● HORIBA GmbH

Kaplanstrasse 5
A-3430 TULLN,
Austria
Phone: 43 (2272) 65225
Fax: 43 (2272) 65230

HORIBA CZECHIA
Organizacni slozka Praha
Petrohradská 13
CZ-101 00 Praha 10, Czech Republic
Phone: 420 (2) 717-464-80
Fax: 420 (2) 717-470-64

● HORIBA EUROPE GmbH

Head Office
Hauptstrasse 108
65943 Sulzbach
Germany
Phone: 49 (6196) 6718-0
Fax: 49 (6196) 641198

Leichlingen Facility
Julius-kronenberg Strasse
D-42799 Leichlingen
Germany
Phone: 49 (2175) 8978-0
Fax: 49 (2175) 8978-50

HORIBA FRANCE
Rue L. et A. Lumiere
Technoparc
F-01630 St-Genis-Pouilly
France
Phone: 33 (4) 50-42-27-63
Fax: 33 (4) 50-42-07-74

HORIBA SWEDEN
Hertig Carlsväg 55-57
S-15138 Södertälje
Sweden
Phone: 46 (8) 550-80701
Fax: 46 (8) 550-80567

● HORIBA INSTRUMENTS LIMITED

Kyoto Close
Summerhouse Road
Moulton Park, Northampton
NN3 6FL, England
Phone: 44 (1604) 542500
Fax: 44 (1604) 542699

<http://www.horiba.co.jp>

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